

Acces PDF Instrumentation  
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7 - Episode 10: Process control  
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The proportional, integral and derivative (PID) controller is a control loop feedback mechanism to ensure that the system is operating as intended. The PID is used to calculate the deviation to determine a correction factor and pass onto the process systems. PID controllers are used to remove the need for constant adjustments by the operator.

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- Phone chargers have voltage and current control.
- Streetlights have light control.

These are small examples of control, but control can be developed into much larger systems. Heavy

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industry use control to monitor the condition of their equipment, we need to consider the pressure and the condition of pipework.

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Fig. 1.1 Process control system  
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1.2 Process Control 2 1.3  
Definitions of the Elements in a



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Facility Considerations 6 1.5 Units  
and Standards 7 1.6 Instrument  
Parameters 9 Summary 13  
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system Lesson 1. Functions of  
instruments and measurement  
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9. A proportional controller will have an offset difference between set point and control point: a. At all times b. Equal to the proportional band setting c. That depends on process load d. That will eventually vanish. Answer: c.

10. If it were possible for a proportional controller to have a true 0 percent proportional band, the controller ...

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